



MG22008

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Ground Breaking features a biophilic design that conjures the textures, colors and patterns found in raw natural environments. This non-directional carpet tile can be used in any configuration for installation.

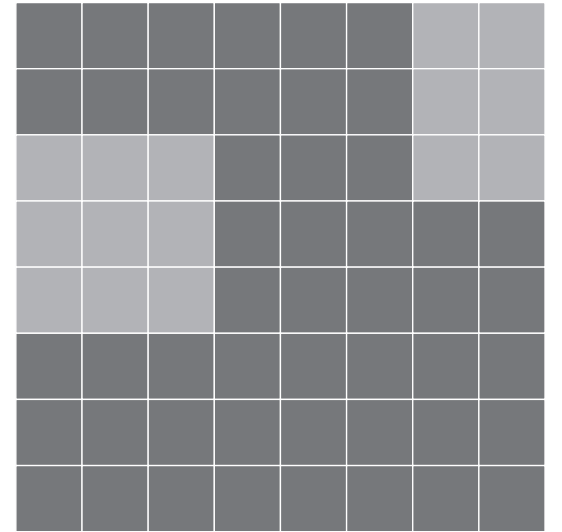


BILLIONS
OF YEARS

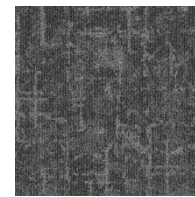
CREATING
EARTH

TEXTURE

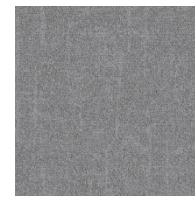




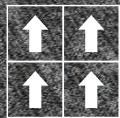
949 Mineral 929 Silver



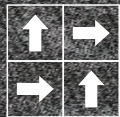
949 Mineral



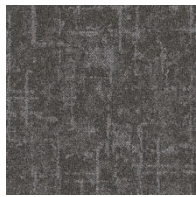
929 Silver



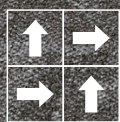
929 Silver



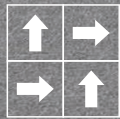
949 Mineral



859 Taupe

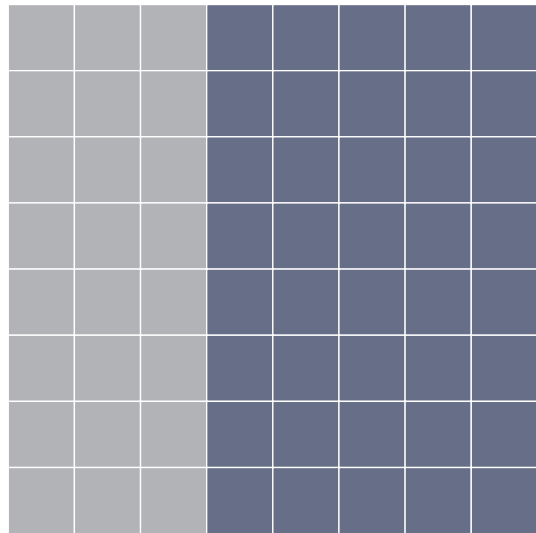


859 Taupe



535 Cornflower, 929 Silver

Flying
With *Dreams*
Life Turns
Into The *Sea*



535 Cornflower



929 Silver

949 Mineral

929 Silver



Flax



Taupe



Charcoal



Silver



Cornflower



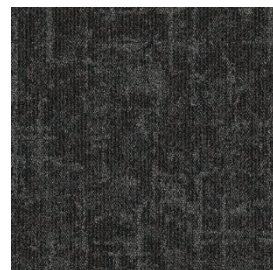
Mineral



839 Flax



859 Taupe



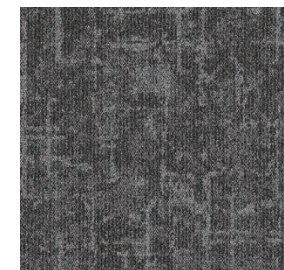
989 Charcoal



929 Silver



535 Cornflower



949 Mineral

Colorstrand

FIBER

For over 15 years, Colorstrand fiber has continually exceeded the demanding expectations of our customers for their projects. With the design flexibility and color intensity of solution dyed fiber, Colorstrand delivers lasting beauty and value. And, Colorstrand has the added benefit of third party SCS Global Services certified 30% recycled content.

PERFORMANCE

- Unsurpassed colorfastness to light, atmospheric contaminants, and harsh cleaning agents in Colorstrand SD
- EcoSentry Plus Soil® and Stain Protector keeps your investment looking newer longer
- Can be engineered to achieve the most severe TARR rating

BUDGET

- Internally extruded fiber allows cost control of products
- Numerous broadloom and modular products available at value engineered budgets

SUSTAINABILITY

- Colorstrand contains a minimum of 30% pre-consumer recycled content by total weight*
- Mohawk products tufted with Colorstrand are CRI Green Label Plus® certified for VOC emissions
- Recyclable through Mohawk's ReCover Program

DESIGN

- A wide variety of colors for excellent design flexibility

SERVICE

- Quickship Styles available within 10 days providing what you need when you need it
- 100% vertically integrated providing unsurpassed lead times and service reliability



*Recycled content claim third party verified by SCS Global Services

Specifications

DESIGN

Size	24" x 24" (.609 m x .609 m)
Surface Appearance	Loop
Fiber Type	ColorStrand Nylon
Dye Method	Solution Dyed
Installation Methods	Monolithic / Quarter Turn / Multi-Directional
Colors Available	
Accent Color	6
Base Color	6

PERFORMANCE

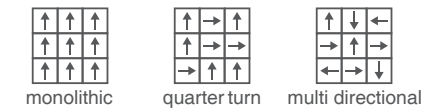
Construction	Tufted
Gauge	1/12" (47.00 rows per 10cm)
Stain Release Technology	Permanent, Built into the Fiber
Soil Release Technology	EcoSentry Soil Protection
Backing Material	EcoFlex™ ICT
Flammability	ASTM E 648 - Class 1 (Glue Down)
Smoke Density	ASTM E 662 - Less than 450
Static Propensity	AATCC - 134 Under 3.5 KV

SUSTAINABILITY

Certification	Declare
Indoor Air Quality	Green Label Plus Certified #1171
Carbon	Net Positive Carbon (Neutral +5%)
Water	Net Positive Water (Neutral +5%)

SERVICE

Warranties	Lifetime Limited Carpet Tile Warranty
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Mohawk Group warrants its adhesives for the life of the original installation only when a Mohawk Group style (product) is installed. Mohawk's floor preparation procedures must be followed to ensure that the substrate has been prepared properly. Failure to use Mohawk Group adhesives or to follow Mohawk's floor preparation procedures will void all lifetime adhesive warranties. Please contact your local Sales Representative for installation guidelines.

These patterns contain inherent characteristics which may result in pattern run off and/or pattern appearance variations at the seams or tile edges (darker or lighter pattern lines). These characteristics are inherent in the patterns and are not manufacturing defects. Consideration to these characteristics should be given when selecting an installation method.

Chair pads are recommended under office chairs with roller casters to preserve appearance retention, act as a deterrent toward delamination and to prevent premature or accelerated wear. Walk-off tiles from the Tuff Stuff II Collection are recommended at entryways to reduce soiling.

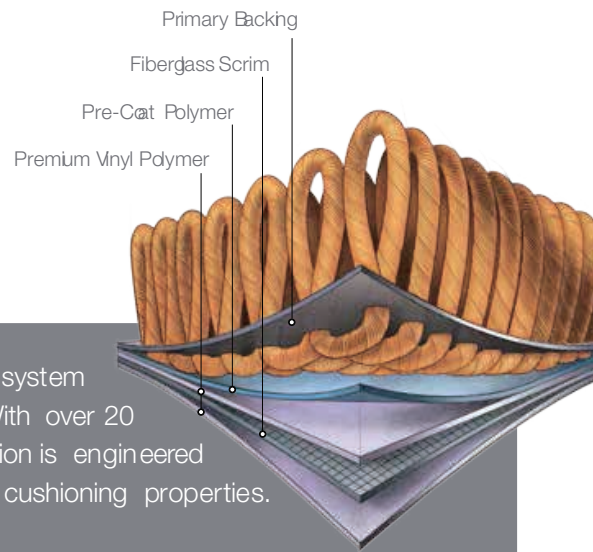
Mohawk Group is providing this architect folder for the purpose of promoting our commercial business. This folder and its samples shall remain the property of Mohawk Group. Color may vary from dye lot to dye lot. Substitution of material may be made due to improved technology, supply limitations or other factors. The performance of this product is not affected by such variations.

For current and complete specifications please visit www.mohawkgroup.com



EcoFlex™ ICT

Modular backing



EcoFlex™ICT is a premium vinyl modular backing system containing a minimum of 35% recycled content. With over 20 years in the marketplace, its ultra dense construction is engineered to offer superior performance while giving greater cushioning properties.



PERFORMANCE

- Unsurpassed dimensional stability – no growing or shrinking
- Constructed with an ultra dense five layer cushion backing system
- Main body of tile provides an effective moisture barrier (not applicable at the seams).
- Tiles are impervious to moisture damage from spills and water extraction cleaning.
- Construction features superior tuft bind that is highly resistant to edge ravel.
- Proven performance for over 15 years



BUDGET

- Superior construction offers reliability for the life of your installation.



SUSTAINABILITY

- EcoFlex ICT contains 35% minimum pre consumer recycled content by total weight*.
- Recyclable through Mohawk's ReCover program
- EcoFlex ICT may contribute to or comply with LEED® credits MR 4.0, IEQ 4.3 and Innovation credit for NSF 140.
- CRI Green Label Plus certified



SERVICE

- Certified at the Gold Level in accordance with NSF/ANSI 140 the Sustainability Assessment for Carpet
- Engineered performance for an overall better after sales service experience

* Recycled content claim third party verified by UL (Underwriters Laboratory)

INSTALLATION SPECIFICATIONS

Backing	Suggested Adhesive	Adhesive Application Method	Moisture & pH	Spread Rate
EcoFlex ICT	EnPress PSA (M001)	3/8" roller or 1/16" x 1/32" x 1/32" U-Notch Trowel	5lbs/ 80% RH, 5-9 pH	25-40 SY/Gal

* Mohawk OptiSeal required for installations with subfloor moisture exceeding 5 lbs and/or 80% RH. Maximum allowable moisture with OptiSeal is 90% RH.

LIFE TIME LIMITED MODULAR WARRANTY*

WEAR – The Mohawk Group warrants for the life of the carpet that the carpet modules will not wear more than 10% of the surface pile for the life of the carpet. "Wear" mean the fiber loss from the carpet modules through normal abrasion and does not include crushing, flattening of the carpet pile in any area, staining, soiling, fading, change in carpet module appearance, nor fiber loss due to abnormal usage of the carpet module.

STATIC PROTECTION – The Mohawk Group warrants for the life of the carpet that the carpet modules will not give static discharges in excess of 3.5 KV when tested under AATCC Test Method 134-1979.

EDGE RAVEL/ ZIPPERING – The Mohawk Group warrants for the life of the carpet that the carpet modules will not zipper or develop continuous "pile yarn runners."

DELAMINATION – The Mohawk Group warrants for the life of the carpet that the carpet modules will not delaminate. Chair pads are not required for this warranty but are recommended for maximum appearance retention.

DIMENSIONAL STABILITY – The Mohawk Group warrants for the life of the carpet that the carpet modules will not lose their dimensional stability (i.e. shrink, grow, cup, dome) due to normal variations in atmospheric changes (temperature and/or humidity) or when maintained in accordance with the Mohawk Group's recommended maintenance procedures.

* See Mohawk Group official warranty documents for further details at www.mohawkgroup.com

LEED and the related logo is a trademark owned by the U.S. Green Building Council and is used with permission.

Carpet Tile Warranty

Limited Commercial Lifetime Warranty – EcoFlex® ICT and EcoFlex® NXT

This limited warranty applies only to the original purchaser of Mohawk Group* carpet tiles for indoor commercial installations. This warranty applies only to EcoFlex® ICT and EcoFlex® NXT products.

The use of Mohawk Group branded adhesives is required to ensure optimum results and are the only approved adhesives warranted by Mohawk Group. Failure to use Mohawk Group branded adhesives will result in warranties being null and void. Substrates must be prepared using Mohawk Group's recommended floor preparation procedures.

Provided the designated carpet has been properly installed and maintained in the specified commercial location in strict accordance with Mohawk Group's instructions and procedures and subject to the limitations set forth herein, including the specifications and manufacturing tolerances established for the product, Mohawk Group warrants to the original Owner, the following:

I. Items Under Warranty

Mohawk Group warrants the following for the normal useful life of the carpet**:

- Wear** – Carpet tiles will not wear more than 10% of their surface pile weight from abrasive wear. "Abrasive wear" means fiber loss from the carpet tiles through normal abrasion, not crushing or flattening of the carpet pile in any area, nor staining, soiling, fading, or change in carpet appearance, nor fiber loss due to abnormal usage of the carpet tiles;
- Static** – Carpet tiles will not give static discharges in excess of 3.5 KV when tested under AATCC Test Method 134 (Step);
- Edge Ravel/Zippering** – Carpet tiles will not edge ravel or zipper;
- Delamination** Carpet tiles will not delaminate (Chair pads are recommended for maximum appearance retention and to deter delamination);and

- Dimensional Stability** – Carpet tiles will not lose their dimensional stability per the AACHEN test ISO 2551.

II. Limitations – This warranty does not include:

- Disfigurement or damage caused by abnormal use or any damage to the carpet not arising out of a manufacturing defect in the carpet, including such disfigurement or damage as tears, burns, pulls, cuts, floods, excessive alkalinity, excessive moisture, installation on stairs, damage resulting from improper cleaning agents or methods, neglect, or damage in transit;
- Edge ravel where carpet is cut for access to floor outlets and around trench header ducts;
- Abuse by any athletic equipment such as roller skates, ski boots, or golf shoes;
- Differential fading from light exposure, shading, pile crush, dye lot differences, or soiling;
- Any condition that would have been visible upon inspection prior to the installation;
- Any condition resulting from other than ordinary wear or from any use for which the product was not designed; and
- Any issues related to moisture and alkalinity in the substrate. Moisture and pH testing are not the responsibility of Mohawk Group.

III. Owner Obligation

- Owner must submit notice of all claims under this warranty to Mohawk Group within a reasonable time after discovery of the alleged defect and within the specified warranty period.

- Claims must be submitted at www.mohawknet.com or in writing and delivered to the following:
Mohawk Group
Attention: Claims Department
508 East Morris St.
P.O. Box 1448
Dalton, GA 30721
- If Mohawk Group determines that carpet is to be replaced or repaired under the terms of this warranty, all areas must be free of all equipment, furnishings, partitions, and the like at the Owner's expense.

IV. Warranty Remedies

- After receipt of proper written notice of the claim, Mohawk Group may designate a representative to inspect the carpet with the Owner's representative.
- Subject to the above warranty limitations and Owner's obligations, Mohawk Group shall, at its sole discretion, repair or replace the affected carpet or refund the proportional purchase price for the affected area.
- Any replacement will be made with a comparable product selected by Mohawk Group from the current Mohawk Group running line. However, Mohawk Group's obligation shall not include the reimbursing of any indirect costs or incidental or consequential damages, however incurred. By way of example and not limitation, damages arising from the interruption of use of the spaces affected or expenses in removing furniture or equipment from the affected area shall not be included in its obligation.
- The remedies provided in connection with this limited warranty are expressly in lieu of any other remedies provided under any other express or implied warranty, INCLUDING ANY WARRANTY BY MODEL OR SAMPLE AND ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS, and of any other obligation on the part of Mohawk Group. This warranty supersedes any additional or inconsistent warranty(ies) set by the dealer, Owner, or any third party. In no event shall Mohawk Group be liable for any incidental or consequential damages. No modification of this warranty shall be effective unless in writing and signed by an authorized representative of Mohawk Group.

Please Note: Some States do not allow the exclusion or limitation of incidental or consequential damages or limitations on how long an implied warranty lasts. The above limitation or exclusion may not apply in some situations.

This warranty provides the Owner specific legal rights, and the Owner may also have other rights which vary from state to state. Except for these rights, the remedies provided under this warranty state the limit of Mohawk Group responsibilities.

V. Mediation/Arbitration:

- If a dispute arises out of or relates to this warranty, or the breach thereof, and if said dispute cannot be settled through direct discussions, the parties agree to first endeavor to settle the dispute in an amicable manner by mediation administered by the American Arbitration Association under its Commercial Mediation Rules in Atlanta, Georgia before resorting to arbitration. Thereafter, any unresolved controversy or claim arising out of or relating to this warranty, or breach thereof, shall be finally settled by arbitration administered by the American Arbitration Association in Atlanta, Georgia and in accordance with its Commercial Arbitration Rules and judgment upon the award rendered by the arbitrator(s) may be entered in any court having jurisdiction thereof.
- Neither party nor the arbitrator(s) may disclose the existence, content, or results of any arbitration hereunder without the prior written consent of both parties.
- The arbitrator(s) shall be appointed as provided in the American Arbitration Association Commercial Arbitration Rules.
- In rendering the award, the arbitrator(s) shall determine the rights and obligations of the parties according to the substantive and procedural laws of the State of Georgia.

* Mohawk Group is a division of Mohawk Carpet Distribution, Inc.

** "For the normal useful life of the carpet" is defined as the life of the carpet with equitable adjustment to reflect the value of the Owner's use of the carpet. This warranty is not transferrable.

